

Date: Thursday, 8/23/2007 11:47:28 AM  
User: Jim Johnston

## Process Sheet

SPLIT 36

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : CO-PILOT EMERGENCY CARGO RELEASE KIT  
Job Number : 34209  
Estimate Number : 10992  
P.O. Number : N/A Part Number : D412704011  
This Issue : 8/23/2007 S.O. No. : N/A Drawing Number : N/A  
Prsht Rev. : NC Project Number : N/A  
First Issue : N/A Type : SMALL /MED FAB Drawing Revision : N/A  
Previous Run : 32792 Material : N/A Due Date : 9/3/2007 Qty: 4 Um: Each  
Written By :  
Checked & Approved By : 07.08.23  
Comment : Est Rev: B 05.01.28 Hardware added to Step 3 KJ/RF  
Est Rev: C 05.12.21 Hardware removed on Step 3 EC

## Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

DC

DOCUMENT CONTROL



(4)

Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-704-011CHG001

KS 07.08.23

2.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0

D412704041

Pedal Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

Batch

1 D412-704-041 Pedal Assembly

B.32814-

4.0

D412704045

Cable Assy (212/214/412)



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

Batch

1 D412-704-045 Cable Assembly

32815 7/14/10(2)

07/14/10(2)

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Job Number: 34209

Part Number: D412704011

Job Number:



Seq. #:

Machine Or Operation:

Description:

5.0

D32072

Bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch  
1 D3207-2 Bracket B31867 oh

6.0

D32075

Bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch  
1 D3207-5 Bracket B32074 oh

7.0

D32081

Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch  
1 D3208-1 Doubler B32803 oh

8.0

D32083

Pedal Mount Angle



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch  
1 D3208-3 Pedal Mount Angle B32804 oh

9.0

D32087

Filler



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch  
1 D3208-7 Filler B 23669 oh

B 23669

EP 07/10/17 ②

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Part Number: D412704011

Job Number:



Seq. #:

Machine Or Operation:

Description:

10.0

D32089

Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch  
1 D3208-9 Doubler B32805 ch

11.0

D320811



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch  
1 D3208-11 Filler B22706 ch

12.0

D32141

Placard



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch  
1 D3214-1 Placard B28924

13.0

MS21919DG5

Clamp



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch  
4 MS21919DG5 Clamp M17864

14.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

15.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-704-011

Location: B

PPP Rev: B

7/11/15 (2)

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Drawing Name: CO-PILOT EMERGENCY CARGO RELEASE KIT

Job Number: 34209

Part Number: D412704011

Job Number:



Seq. #

Machine Or Operation:

Description :

1.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(2)

2007/11/16

Job Completion



U 8/11/16